

*“Save  
Your  
Breath  
With*



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**SERVICE MANUAL  
MODEL BA050BNM-S1  
BREATHING AIR PANEL**

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**WARNING: Do not attempt to operate this equipment without first reading and understanding the service manual enclosed with this device.**

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# **GENERAL OPERATION MANUAL**

## **WARNING: The MST Breathing Air Panel Model BA050BNM-S1:**

- 1) WILL NOT remove Carbon Monoxide.
- 2) SHALL NOT be used when the air entering the filtering system is oxygen deficient. The MST Breathing Air Panel will not increase the oxygen content of the air.
- 3) SHALL NOT be used in an Immediately Dangerous to Life and Health Atmosphere (IDLH) unless it is used in conjunction with a Back-Up Escape system or a supplied air Self-Contained Breathing Apparatus (SCBA), where applicable.
- 4) SHALL NOT have air inlet pressure greater than 150 PSIG static (10.4bar). Personal injury could result.
- 5) SHALL NOT have air outlet pressure that exceeds Manufacturers' Respirator/Hose Assembly pressure requirements. Personal injury could result.

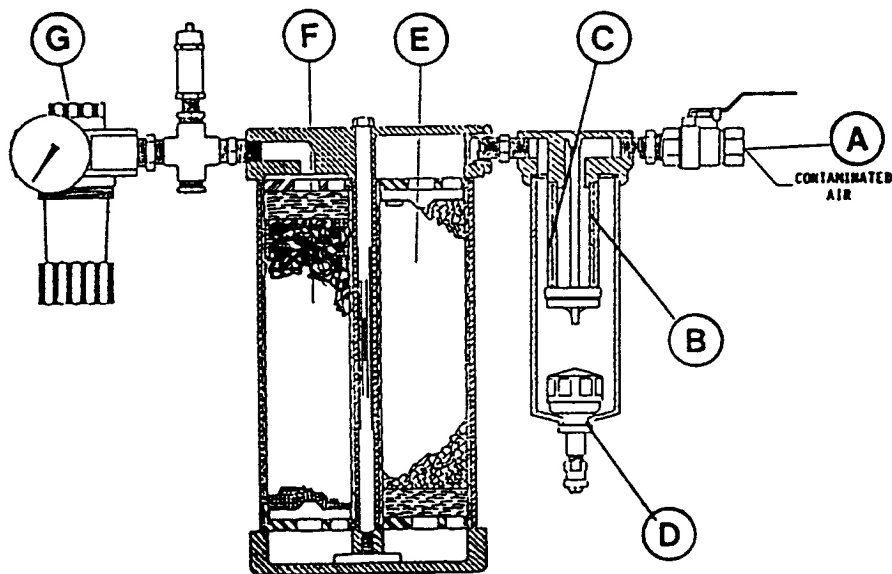
The MST Breathing Air Panel is a Four Stage Filtration System designed to remove or reduce select contaminants found in compressed air lines. The Breathing Air Panel can be connected directly to shop air from a standard compressed air source to help provide breathing quality air to face masks, helmets, hoods and other supplied air breathing apparatus.

## **GENERAL FILTER SYSTEM DESCRIPTION**

(Refer to Figure No.1)

Air entering the MST Breathing Air Panel at the inlet (A) is usually contaminated with oil, water, dirt, rust, scale and gaseous Hydrocarbons. As the air passes through the First Stage (B) of the MST Prefilter, particulate matter is trapped and retained down to 0.3 microns. The air then enters the Second Stage (C) of the Prefilter which coalesces liquid contaminates down to 0.75 microns with an efficiency rating of 99.97% (meets Underwriters Laboratories Specification UL 586 for High Efficiency, Particulate, Air Filter Units). The liquid contaminates are trapped in the lower chamber of the prefilter and expelled out through the Automatic Float Drain (D). The Third and Fourth Stages (E & F) contain a deep bed of odor absorbing activated charcoal which collects various gaseous Hydrocarbons (such as oil fumes, benzene, etc.). The air is then passed through the Air Pressure Regulator (G), which is used to adjust the air pressure going to the respirator.

**WARNING:** OSHA AND OTHER REGULATORY AGENCIES REQUIRE PERIODIC SAMPLING OR MONITORING OF CARBON MONOXIDE ON CERTAIN TYPES OF COMPRESSORS. CONSULT YOUR PROPER AUTHORITIES TO DETERMINE YOUR SPECIFIC REQUIREMENTS.



**FIGURE NO.1**

## **GENERAL INSTRUCTIONS**

The MST BA050BNM-S1 Breathing Air Panel, a compressed air purifier, when used in accordance with the following instructions, will remove or reduce selected contaminants from compressed air lines.

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**WARNING:** The MST Breathing Air Panel BA050BNM-S1 should not be used when the air entering the filter is oxygen deficient (air with a low oxygen content). The MST Breathing Air Panel will not increase the oxygen content of oxygen deficient air.  
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MST, Inc. strongly recommends that a complete safety program be initiated to ensure that the respiratory air is in compliance with all OSHA standards and other applicable laws regulating the use of supplied air respiratory systems. MST, Inc. recommends that the air quality be tested upon installation and periodically re-tested to ensure that the minimum requirements for breathing air are maintained.

\*\*\*\*\*  
**WARNING:** The MST Breathing Air Panel BA050BNM-S1 will not remove Carbon Monoxide.  
 \*\*\*\*\*

This system is to be used only by trained qualified personnel in accordance with a respirator program as outlined in OSHA Regulation 29 CFR 1910.134(b). MST, Inc. will not assume any liability for accidents or personal injury resulting from the improper use of this equipment.

The air supply entering The MST Breathing Air Panel must meet two (2) criteria to ensure maximum efficiency of the MST filter system:

- 1) Temperature range should be between 68-150°F (20-65°C)
- 2) Liquid size range should be between 2-8 microns.

Conditioning equipment may be necessary, prior to the filter, to achieve this temperature range and bulk liquid removal.

\*\*\*\*\*  
**WARNING:** Maximum pressure supplied to this unit IS NOT to exceed 150 PSIG. Personal injury could result.  
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The Regulator 80075 is used to adjust the air pressure supplied to the operator(s) to maintain the correct air exchange inside the mask. Consult instructions on your particular breathing mask or hood for pressure requirements per NIOSH.

\*\*\*\*\*  
**WARNING: DO NOT Exceed mask and hose assembly manufacturer's requirements for outlet pressure. Personal injury could result.**  
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The filter cartridges used in the Breathing Air Panel Model BA050BNM-S1 have an average life expectancy of (1) one month, (depending on the quality of the air in your compressed air lines) under normal conditions. MST, Inc. recommends changing all three (3) filter cartridges after one month of use unless conditions warrant more or less frequent replacement.

## **SERVICE INSTRUCTIONS**

(Refer to Figure No.2)

\*\*\*\*\*  
**WARNING: Always turn off air supply and bleed air pressure before disassembling unit or SERIOUS INJURY COULD RESULT.**  
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MST, Inc. recommends replacing all three (3) filter cartridges after one (1) month of use unless conditions warrant more or less frequent replacement. To refill or replace the filter cartridges in the Breathing Air Panel Model BA050BNM-S1, follow these steps:

### 1. **PREFILTER FIRST/SECOND DUAL STAGE ELEMENT REPLACEMENT**

- A) First unscrew Prefilter bowl Assembly (1). Clean in mild soap and water and blow dry with low pressure air.
- B) Remove Dual Stage Element 3 by unscrewing End Cap Retaining Nut 4 .
- C) Inspect the Prefilter Manifold 5 for dirt/contaminates and clean as required. Inspect "O"-Ring 6 for cuts, etc. and replace if required.
- D) Install new Dual Stage Element and tighten End Cap Retaining Nut. be sure Element is seated squarely on Manifold boss and End Cap.
- E) Apply light film of petroleum jell on Bowl's beveled edge to provide good seal between Bowl and "O"-Ring. HAND TIGHTEN ONLY.
- F) Dispose of used Dual Stage Element according to local, state and federal regulations.

## 2. THIRD/FOURTH STAGE CARTRIDGE REPLACEMENT

- A) Loosen Bracket Screw 7 from Bracket 8 .
- B) Loosen the five Manifold Bolts 9 and remove the front two Bolts. Now slide out the Third 10 and Fourth 11 Stage Aluminum Tube Assemblies.
- C) Remove the End Cap 12 from Third Stage Aluminum Tube Assembly and slide old Third Stage Filter Cartridge 13 out of aluminum tube. Clean aluminum tube in mild soap and water, dry and install new Third State filter cartridge. Be sure the Flow Direction Arrow on Third Stage Filter Cartridge is pointing down. Remove End Sealing Label 14 and install new End Cap.
- D) Follow same procedure for the Fourth Stage Filter Cartridge 15 replacement as in step (C). Be sure the Flow Direction Arrow on Fourth Stage Filter Cartridge is pointing up. Also be sure to remove End Sealing Label before installing new End Cap.
- E) Now slide the Third and Fourth Stage Aluminum Tube Assemblies back in place and install the front two Manifold Bolts.
- F) Tighten Manifold Bolts in sequence from center outward to 100 inch-pounds (1.15 Kg-M). Repeat sequence and re-torque bolts to 250 inch-pounds (2.88 Kg-M).
- G) Dispose of used cartridges according to local, state and federal regulations.

## 3. FINAL CHECK AND CALIBRATION

- A) Pressurize system and check for leaks.
- B) Flush system with compressed air for five (5) minutes.

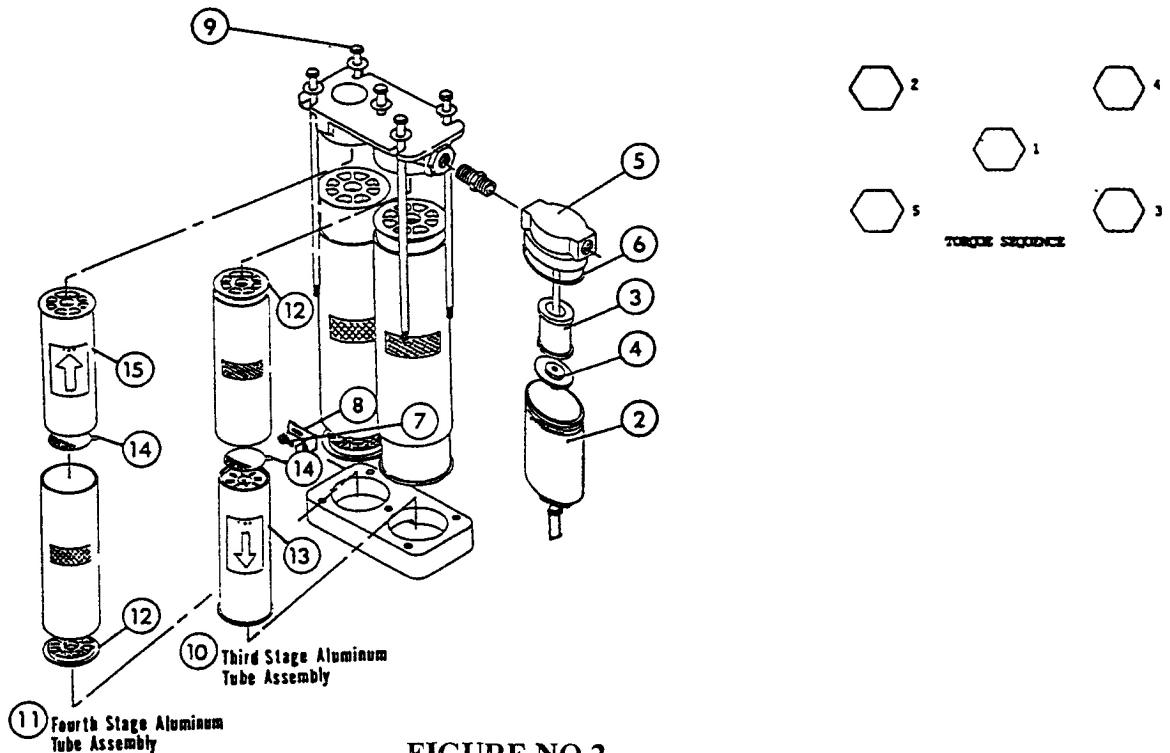


FIGURE NO.2

## **RECORD KEEPING**

Record all periodical air quality checks, filter cartridge change intervals and any other service performed on the MST Breathing Air Panel.

**MST INC. SHALL NOT BE LIABLE FOR ANY INJURY, LOSS OR DAMAGE, (DIRECT OR CONSEQUENTIAL), ARISING OUT OF THE USE OF OR THE INABILITY TO USE THIS PRODUCT, BEYOND THE REPLACEMENT OF DEFECTIVE MATERIALS OR WORKMANSHIP. USER OF SUPPLIED AIR RESPIRATORS SHOULD EVALUATE THEIR OWN PARTICULAR APPLICATION AND PERFORM THEIR OWN TESTS FOR AIR QUALITY TO DETERMINE THE SUITABILITY FOR USE OF THIS PRODUCT.**

For further information, or questions about service or maintenance care of this unit, contact your local distributor or MST, Inc. at (800) 542-6646.

**MST, INC.**  
**SERVICE RECORD**  
**BREATHING AIR PANEL MODEL BA050BNM-S1**

DATE OF SERVICE	SERVICE PERFORMED



**SPECIFICATIONS**  
**BREATHING AIR PANEL**  
**MODEL BA050BNM-S1**

INLET PRESSURE (MAX.)	150 PSIG STATIC (10.4 BAR)
RATED AIR FLOW (MAX.)	50 SCFM (23.6L/s)
OPERATING PRESSURE	100 PSIG DYNAMIC (6.9 BAR)
OUTLET PRESSURE RANGE	0-125 PSIG (0-8.6 BAR)
OPERATING TEMP. RANGE	68-150°F (20-65°C)
OUTSIDE DIMENSIONS	24" L x 18" W x 5.5" (610 mm x 457 mm x 140 mm)
WEIGHT (LESS MONITOR)	17 LBS. (7.7 Kg.)
REPLACEMENT FILTER SET	FB050